

Archibald Kenrick & Sons Ltd

TEST REPORT

SCOPE OF WORKs

<Performance Test – Cylinder – SCDB5050-6P01 >

REPORT NUMBER

190612167GZU-002

ISSUE DATE

2019/7/3

[REVISED DATE]

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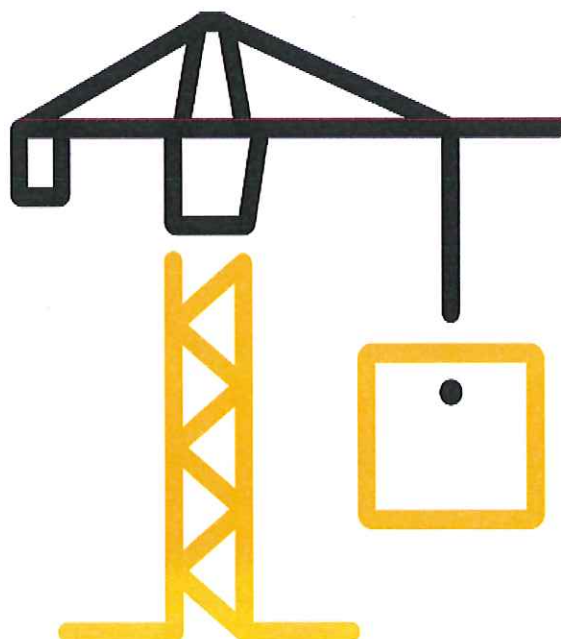
PAGES

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DOCUMENT CONTROL NUMBER

TTRF_EN 1303:2015_d

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Test Report

Report Number: 190509088GZU-002

Report Date: 2019/7/3

Applicant:	Archibald Kenrick & Sons Ltd
Applicant Address:	Kenrick Way, West Bromwich, B70 6DB, United Kingdom

Sample information	
Product:	Lock cylinder
Trade Mark:	/
Model and/or type reference:	SCDB5050-6P01
Manufacturer:	/
Manufacturer Address:	/
Sample ID:	S190612167-001~010
Date of receipt of test item:	2019-06-12
Situation of receipt samples:	Received in good condition
Date (s) of performance of tests:	2019-06-12~2019-07-02

Testing information	
Standard:	EN 1303:2015
Rating(s):	1 6 0 0 0 C 3 0
Classification of installation and use:	For use by people with a high incentive to exercise care and with a small chance of misuse.
Testing Laboratory name:	Intertek Testing Services Shenzhen Ltd. Guangzhou Branch
Address:	Room 4103 & 4203, No. 63, Punan Road, Huangpu District, Guangzhou, Guangdong Province, China.
Possible Test Case Verdicts	
Test Case does not apply to the Test object:	N/A
Test object does meet the requirement:	P (Pass)
Test item does not meet the requirement	F (Fail)
Conclusion:	
The submitted samples were tested and found to COMPLY with applicable requirements of EN 1303:2015 for the ratings.	
* When determining the test result, measurement uncertainty has been considered.	

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General product information:

Model	Function	Length(mm)	Movable detainers
SCDB5050-6P01	key outside and key inside	100(50+50)	6

Detail "Ratings" information listed as following:

1st digit (category of use):	Grade 1 — for use by people with a high incentive to exercise care and with a small chance of misuse;
2nd digit (Durability):	Grade 6 — 100000 test cycles;
3rd digit (Door mass):	Grade 0 — no door mass requirement;
4th digit (Fire resistance):	Grade 0 — not approved for use on fire resistant / smoke control door assemblies;
5th digit (Safety):	Grade 0 — no safety requirement;
6th digit (Corrosion resistance and temperature):	Grade C — high corrosion resistance; temperature requirement: from – 25 °C to + 65 °C;
7th digit (Key related security):	Grade 3 — 15 000 Min. number of effective differs / 5 Min. number of movable detainers;
8th digit (Attack resistance):	Grade 0 — no resistance against drilling; no resistance against mechanical attack.

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If related to subcontract, the remark* for the test items conducted by a subcontractor.

When determining the test result, measurement uncertainty has been considered.

When determining the test result, measured strength and safety has been considered.

EN 1303:2015											
Building hardware –Cylinders for locks											
– Requirements and test methods											
Clause	Requirement - Test	Result - Remark	Verdict								
7	Classification										
7.1	Category of use (1 st) :	Grade 1	—								
7.2	Test cycles – Durability (2 nd) :	Grade 6	—								
7.3	Door mass (3 rd)	Grade 0	—								
7.4	Fire resistance (4 th)	Grade 0	—								
7.5	Safety (5 th)	Grade 0	—								
7.6	Corrosion resistance (6 th)	Grade C	—								
7.7	Key related security (7 th)	Grade 3	—								
7.8	Attack resistance (8 th)	Grade 0	—								
4	REQUIREMENT										
4.1	General										
4.2	Key strength The key shall not break under the applied maximum torque of 2,5 Nm After the test, the key shall be capable of being removed from the cylinder and re-used to operate the same cylinder with a torque not exceeding 1,5 Nm.	After test, no broken was found and the operation torque: 0,04 Nm	P								
4.3*	Durability After the number of test cycles specified in Table 1, it shall operate the cylinders with a new original key with a torque not exceeding 1,5 Nm Table 1 - Number of cycles <table><tr><td>Durability</td><td>Number of cycles</td></tr><tr><td>Grade 4</td><td>25 000</td></tr><tr><td>Grade 5</td><td>50 000</td></tr><tr><td>Grade 6</td><td>100 000</td></tr></table>	Durability	Number of cycles	Grade 4	25 000	Grade 5	50 000	Grade 6	100 000	Grade 6 100 000 cycles Torque: before cycles test 0,04 Nm After cycles test 0,07 Nm	P
Durability	Number of cycles										
Grade 4	25 000										
Grade 5	50 000										
Grade 6	100 000										
4.4	Door Mass:	No requirement	N/A								
4.5	Fire resistance	Grade 0, not approved for use on fire resistant / smoke control door assemblies.	N/A								
4.6	Safety:	No requirement	N/A								
4.7	Corrosion resistance										
4.7.1	Corrosion resistance It shall be possible to operate the cylinder with its proper key using a maximum torque of 1,5 Nm after tested according to grade 3 of EN 1670. This corrosion test shall apply to the functionality only.	Grade C Salt spray time 96 hours Torque: 0,10 Nm	N/A								

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4.7.2	Operation at extreme temperatures It shall be possible to operate the cylinder with its proper key using a maximum torque of 1,5 Nm at both -25°C and + 65°C.	Torque: At -25 °C 0,04 Nm At +65 °C 0,06 Nm	N/A														
4.8	Key related security																
4.8.1	<p>Minimum number of effective differs The minimum number of effective differs shall be as specified in below table.</p> <table><tr><th>Key related security grade</th><th>Minimum number of effective differs</th></tr><tr><td>1</td><td>100</td></tr><tr><td>2</td><td>300</td></tr><tr><td>3</td><td>15 000</td></tr><tr><td>4</td><td>30 000</td></tr><tr><td>5</td><td>30 000</td></tr><tr><td>6</td><td>100 000</td></tr></table>	Key related security grade	Minimum number of effective differs	1	100	2	300	3	15 000	4	30 000	5	30 000	6	100 000	<p>Grade 3 Claimed 27993 effective differs.</p>	P
Key related security grade	Minimum number of effective differs																
1	100																
2	300																
3	15 000																
4	30 000																
5	30 000																
6	100 000																
4.8.2	<p>Minimum number of movable detainers The minimum number of movable detainers shall be as specified in below table.</p> <table><tr><th>Key related security grade</th><th>Minimum number of movable detainers</th></tr><tr><td>1</td><td>2</td></tr><tr><td>2</td><td>3</td></tr><tr><td>3</td><td>5</td></tr><tr><td>4</td><td>5</td></tr><tr><td>5</td><td>6</td></tr><tr><td>6</td><td>6</td></tr></table>	Key related security grade	Minimum number of movable detainers	1	2	2	3	3	5	4	5	5	6	6	6	<p>Grade 3 6 movable detainers</p>	P
Key related security grade	Minimum number of movable detainers																
1	2																
2	3																
3	5																
4	5																
5	6																
6	6																

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4.8.3	<p>Maximum number of identical steps The choice of key steps for movable detainer operation which have the same operating level shall be restricted as indicated in below table. Maximum identical adjacent key steps are allowed as indicated in below table.</p> <table><tr><th>Key related security grade</th><th>Maximum Number of identical steps</th></tr><tr><td>1</td><td>100%</td></tr><tr><td>2</td><td>70%, max. 2 adjacent</td></tr><tr><td>3</td><td>60%, max. 2 adjacent</td></tr><tr><td>4</td><td>60%, max. 2 adjacent</td></tr><tr><td>5</td><td>60%, max. 2 adjacent</td></tr><tr><td>6</td><td>50%, max. 2 adjacent</td></tr></table>	Key related security grade	Maximum Number of identical steps	1	100%	2	70%, max. 2 adjacent	3	60%, max. 2 adjacent	4	60%, max. 2 adjacent	5	60%, max. 2 adjacent	6	50%, max. 2 adjacent	<p>Grade 3 60% identical steps 2 identical adjacent steps</p>	P							
Key related security grade	Maximum Number of identical steps																							
1	100%																							
2	70%, max. 2 adjacent																							
3	60%, max. 2 adjacent																							
4	60%, max. 2 adjacent																							
5	60%, max. 2 adjacent																							
6	50%, max. 2 adjacent																							
4.8.4	<p>Direct coding on key Direct key coding shall not be permitted on keys for the key related security grades 3 to 6 .</p>	<p>Grade 3 No direct coding on key</p>	N/A																					
4.8.5	<p>Operation of security mechanism (inter-passing) For the key related security grades 1, 2 and 3, it shall not be possible before the durability test to operate the cylinder with the next closest key to its own key using a torque of 1,5 Nm +0,2/-0 Nm. For the key related security grades 4, 5 and 6, it shall not be possible before and after the durability test to operate the cylinders with the next closest key to its own key using a torque of 1,5 Nm +0,2/-0 Nm.</p>	<p>Grade 3 1,5Nm can not operate the cylinder with the next closest key before cycle test.</p>	P																					
4.8.6	<p>Torque resistance of plug/cylinder relevant to key related security It shall not be possible to rotate the plug and/or cylinder in the key related security grades 1 to 6, using the specified applied torque as indicated in below table.</p> <table><tr><th>Key related security grade</th><th>Maximum troque, Nm</th><th>Tolerance, Nm</th></tr><tr><td>1</td><td>2,5</td><td>-0 +0,25</td></tr><tr><td>2</td><td>5</td><td>0 +0,5</td></tr><tr><td>3</td><td>15</td><td>-0 +1,5</td></tr><tr><td>4</td><td>15</td><td>-0 +1,5</td></tr><tr><td>5</td><td>15</td><td>-0 +1,5</td></tr><tr><td>6</td><td>15</td><td>-0 +1,5</td></tr></table>	Key related security grade	Maximum troque, Nm	Tolerance, Nm	1	2,5	-0 +0,25	2	5	0 +0,5	3	15	-0 +1,5	4	15	-0 +1,5	5	15	-0 +1,5	6	15	-0 +1,5	<p>Grade 3 15Nm can not operate the cylinder.</p>	P
Key related security grade	Maximum troque, Nm	Tolerance, Nm																						
1	2,5	-0 +0,25																						
2	5	0 +0,5																						
3	15	-0 +1,5																						
4	15	-0 +1,5																						
5	15	-0 +1,5																						
6	15	-0 +1,5																						

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4.9	Free play and safety																							
4.9.1	General																							
4.9.2	<p>Resistance to attack by drilling</p> <p>It shall not be possible to rotate the cam using a maximum torque of 5 Nm without the correct key, after the drilling time specified in below table.</p> <table><tr><th>Attack resistance grade</th><th>Max. net drilling time, min.</th><th>Total test time, min.</th></tr><tr><td></td><td></td><td></td></tr><tr><td>0</td><td>-</td><td>-</td></tr><tr><td>A</td><td>3</td><td>5</td></tr><tr><td>B</td><td>5</td><td>10</td></tr><tr><td>C</td><td>3</td><td>5</td></tr><tr><td>D</td><td>5</td><td>10</td></tr></table>	Attack resistance grade	Max. net drilling time, min.	Total test time, min.				0	-	-	A	3	5	B	5	10	C	3	5	D	5	10	<p>Grade 0</p> <p>Not required.</p>	N/A
Attack resistance grade	Max. net drilling time, min.	Total test time, min.																						
0	-	-																						
A	3	5																						
B	5	10																						
C	3	5																						
D	5	10																						
4.9.3	<p>Resistance to attack by chisel</p> <p>It shall not be possible to rotate the cam using a maximum torque of 5 Nm without the correct key, after the number of blows specified in below table.</p> <table><tr><th>Attack resistance grade</th><th>Blows</th></tr><tr><td>0</td><td>-</td></tr><tr><td>A</td><td>30</td></tr><tr><td>B</td><td>40</td></tr><tr><td>C</td><td>30</td></tr><tr><td>D</td><td>40</td></tr></table>	Attack resistance grade	Blows	0	-	A	30	B	40	C	30	D	40	<p>Grade 0</p> <p>Not required.</p>	N/A									
Attack resistance grade	Blows																							
0	-																							
A	30																							
B	40																							
C	30																							
D	40																							
4.9.4	<p>Resistance to attack by twisting</p> <p>It shall not be possible to rotate the cam using a maximum torque of 5 Nm without the correct key, after the number of twists specified in below table.</p> <table><tr><th>Attack resistance grade</th><th>Twists</th></tr><tr><td>0</td><td>-</td></tr><tr><td>A</td><td>20</td></tr><tr><td>B</td><td>30</td></tr><tr><td>C</td><td>20</td></tr><tr><td>D</td><td>30</td></tr></table>	Attack resistance grade	Twists	0	-	A	20	B	30	C	20	D	30	<p>Grade 0</p> <p>Not required.</p>	N/A									
Attack resistance grade	Twists																							
0	-																							
A	20																							
B	30																							
C	20																							
D	30																							

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4.9.5	<p>Resistance to attack by plug/cylinder extraction It shall not be possible to rotate the cam using a maximum torque of 5 Nm without the correct key, after the number of twists specified in below table.</p> <table><tr><th>Attack resistance grade</th><th>Max. force applied, KN</th><th>Net time allowed, min</th><th>Total time allowed, min</th></tr><tr><td>0</td><td>-</td><td>-</td><td>-</td></tr><tr><td>A</td><td>-</td><td>-</td><td>-</td></tr><tr><td>B</td><td>-</td><td>-</td><td>-</td></tr><tr><td>C</td><td>10</td><td>5</td><td>15</td></tr><tr><td>D</td><td>15</td><td>5</td><td>15</td></tr></table>	Attack resistance grade	Max. force applied, KN	Net time allowed, min	Total time allowed, min	0	-	-	-	A	-	-	-	B	-	-	-	C	10	5	15	D	15	5	15	Grade 0 Not required.	N/A
Attack resistance grade	Max. force applied, KN	Net time allowed, min	Total time allowed, min																								
0	-	-	-																								
A	-	-	-																								
B	-	-	-																								
C	10	5	15																								
D	15	5	15																								
4.9.6	<p>Torque resistance of plug/cylinder relevant to attack resistance It shall not be possible to rotate the plug and/or cylinder with a torque applied to the plug specified in Table 3.</p> <table><tr><th>Attack resistance grade</th><th>Torque</th></tr><tr><td>0</td><td>-</td></tr><tr><td>A</td><td>20</td></tr><tr><td>B</td><td>30</td></tr><tr><td>C</td><td>20</td></tr><tr><td>D</td><td>30</td></tr></table>	Attack resistance grade	Torque	0	-	A	20	B	30	C	20	D	30	Grade 0 Not required.	N/A												
Attack resistance grade	Torque																										
0	-																										
A	20																										
B	30																										
C	20																										
D	30																										

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Appendix A: Product Documents

Model No.	Document Ref.	Document Title	Issue	Date
SCDB5050-6P01	Explored drawing	Explored drawing	20190612	20190612

Note:

It is a mandatory requirement that Intertek is informed of any modifications or changes to the following:

- Product submitted for approval or that has been approved
- Manufacturing process
- Manufacturing address
- Materials
- Materials supplier
- Documents recorded within this register

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Appendix C: Sample received photo



Approved by:

Jordan Lin

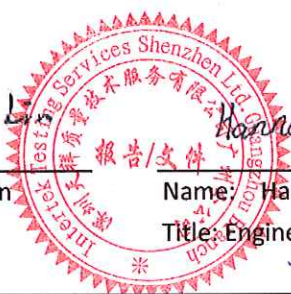
Name: Jordan Lin

Title: Reviewer

Hanna Deng

Name: Hanna Deng

Title: Engineer



Revision:

Revision No.	Date	Changes	Author	Reviewer
Original	2019/7/5	First issue	Hanna Deng	Jordan Lin

The End of Report